

# Technical Datasheet

## Prime Gel 2500 Quick Bond



Fast-setting, cold weather, high strength adhesive

### Description

Prime Gel 2500 is an extremely fast-setting, smooth consistency, two-component epoxy gel adhesive that won't sag, run or drip in vertical or overhead applications. This multi-purpose adhesive conforms to ASTM C-881 Type I and II, Grade 3, Class A and B.

### Primary Applications

- Surface seal of cracks in concrete, steel, wood, stone and masonry
- Bonding materials such as concrete, steel, wood, stone and masonry
- Grouting dowel bars, bolts, pins, etc.

### Advantages

- Extremely fast cure, even at sub-zero temperatures
- Higher compressive, bond, and tensile strength than concrete
- Super smooth non-sag paste consistency (no grit)
- Moisture insensitive
- Good chemical resistance

### Packaging

- 1:1 Quick Mix cartridges—case of 10

### Technical information: Physical properties at 73°F (23°C) - Liquid

Properties will vary depending upon site conditions, application method, mixing method and equipment, material temperature, and curing conditions.

**Consistency:** non-sag paste

**Color:** concrete gray

Pot Life	60 grams	1/2 gallon	Tack free— 1/8"
90°F (32°C)	2 min	2 min	10 min
73°F (23°C)	3 min	3 min	11 min
50°F (10°C)	4 min	3 min	11 min

Test results	Test results	Test results
Compressive strength	8,200	ASTM D-695
Compressive modulus of elasticity	282,000	ASTM D-695
Tensile strength	5,500	ASTM D-638
Tensile modulus of elasticity	367,000	ASTM D-638
Tensile elongation	1.9%	ASTM D-638
Bond strength - 2 day	3,060	ASTM C-882
Bond strength - 14 day	3,400	ASTM C-882
Shore hardness	85 D	D scale
Water absorption	0.8%	ASTM D-570

Coverage= 1/8" thick = 12 square feet per gallon

Coverage= 3" x 1/8" = 48 linear feet per gallon



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Test results (cont.)	
Coverage	231 cubic inches / gallon
Coverage	370 cubic inches / gallon when mixed 1:1 by volume with Premium Blend sand
	3" x 1/8" = 478 linear feet per gallon

## Accessory Products

- Prime Gel 1900
- Prime Gel 2500 or 2800 surface seal
- Prime Gel 2100
- Injection ports

## Directions For Use

*Mixing Ratio:* A:B 1:1 by volume

*Manual Mixing:* Only mix the amount of material that can be used within the pot life. Thoroughly mix materials using a low speed drill with a mixing paddle. Scrape the sides and bottom of the pail while mixing. Note: Larger batches exotherm and set up faster than small batches.

*Pump Application:* This product is ideally suited for use the Quick Mix cartridge system. 10 gallon units are packaged for use with extruder pump equipment.

*Material Preparation:* Store material to precondition to 70 - 80°F (21 - 27°C) prior to use.

*Limitations:* Cold temperatures will increase viscosity. Material that is off ratio or not mixed thoroughly will not cure to full strength and may remain tacky indefinitely. Not for use as an exterior joint sealant.

## Storage & Clean Up

*Storage:* Store in dry environment between 40 and 80°F (4 and 27°C). Do not allow to freeze. Shelf Life: 1 year from date of manufacture in unopened containers properly stored. Protect from moisture.

*Clean Up:* Clean off skin with soap and water immediately. Clean uncured material from tools with Prime Flex Eco Flush.

## Environmental Protection

Cured material is environmentally safe. Dispose of in according to appropriate regulations. Clean up any spilled catalyzed liquid material and dispose of according to local, state and federal regulations.

## Shipping

Shipping Class: Motor Freight Class 60

Hazard Classification: ORM-D

## Health & Safety

*Safety:* "B" component contains amines and may cause severe burns upon skin contact for any length of time. Use OSHA-approved personal protective equipment (PPE), including safety glasses, gloves and confined space equipment/procedures if applicable. Avoid skin contact; do not ingest. See SDS for complete safety precautions. For professional use only .

## First Aid

**Eye Contact:** Immediately flush with large amounts of water.

Seek medical attention. **Inhalation:** Move to fresh air if symptoms occur. If breathing is difficult, seek medical attention. **Ingestion:** Seek medical attention immediately.

**Skin Contact:** Wipe off contaminated area and wash with soap and water immediately.

## Manufacturing

Products manufactured by Prime Resins, Inc. in U.S.A. under strict quality assurance practices at our Conyers, GA plant.

## Warranty & Disclaimer

Prime Resins, Inc. warrants its products to be free from manufacturing defects and that products meet the published characteristics when tested in accordance with ASTM and Prime Resins standards. No other warranties by Prime Resins, Inc. are expressed or implied, including no warranty of merchantability or fitness for a particular purpose. Prime Resins, Inc. will not be liable for damages of any sort resulting from any claimed breach of warranty. Prime Resins' liability under this warranty is limited to replacement of material or refund of sales price of the material. There are no warranties on any product that has exceeded the "shelf life" or "expiration date" printed on the package label.

