

**Safety Data Sheet**  
Prepared in Accordance with HCS 29  
C.F.R. 1910.1200



## 1. Identification of the Substance/Mixture and the Company/Undertaking

- 1.1 Product Identifier** 12731-SDS **Revision Date:** 05/20/2022  
**Product Name:** Prime Kat **Supersedes Date:** 05/20/2022
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** Professional use only. Catalyst. See Technical Datasheet.
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.  
2291 Plunkett Road  
Conyers, GA 30012  
USA  
Phone: 800-321-7212  
Fax: 770-338-0936  
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)  
CHEMTREC 1-800-424-9300 (Inside US)  
Giftinformasjonen: +47 22 59 13 00

## 2. Hazard Identification

- 2.1 Classification of the substance or mixture**
- Acute Toxicity, Inhalation, category 4  
Hazardous to the aquatic environment, Chronic, category 3  
Flammable Liquid, category 3  
Reproductive Toxicity, category 2  
Skin Corrosion, category 1

## 2.2 Label elements

### Symbol(s) of Product



### Signal Word

Danger

### Named Chemicals on Label

N,N-dimethylcyclohexylamine, Trade Secret

### HAZARD STATEMENTS

Flammable Liquid, category 3	H226	Flammable liquid and vapour.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

### PRECAUTION PHRASES

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

## 2.3 Other hazards

No Information

### Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

## 3. Composition/Information On Ingredients

### 3.2 Mixtures

**Hazardous ingredients**

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>
Trade Secret		Not Available	50 - <75	H361-412 Aquatic Chronic 3, Repr. 2
hexadecyldimethylamine	203-997-2	112-69-6	10 - <25	H314 Skin Corr. 1
N,N-dimethylcyclohexylamine	202-715-5	98-94-2	2.5 - <10	H226-302-311-314-3 31-411
2,2'-dimorpholinyl-diethyl ether	229-194-7	6425-39-4	2.5 - <10	H315-319

<u>CAS-No.</u>	<u>M-Factors</u>
Not Available	0
112-69-6	0
98-94-2	0
6425-39-4	0

**Additional Information:** The text for GHS Hazard Statements shown above (if any) is given in Section 16.

## 4. First-aid Measures

### 4.1 Description of First Aid Measures

**GENERAL NOTES:** When symptoms persist or in all cases of doubt seek medical advice.

**AFTER INHALATION:** Move to fresh air. Consult a physician after significant exposure. Call a physician or poison control centre immediately.

**AFTER SKIN CONTACT:** Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

**AFTER EYE CONTACT:** Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

**AFTER INGESTION:** Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

### Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

No Information

### 4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

## 5. Fire-fighting Measures

### 5.1 Extinguishing Media:

Alcohol Foam, Carbon Dioxide, Dry Chemical

**FOR SAFETY REASONS NOT TO BE USED:** Alcohol, Alcohol based solutions, any other media not listed above.

### 5.2 Special hazards arising from the substance or mixture

No Information

### 5.3 Advice for firefighters

Flash back possible over considerable distance. In the event of fire, wear self-contained breathing apparatus. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

## 6. Accidental Release Measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment. Remove all sources of ignition.

### 6.2 Environmental precautions

Should not be released into the environment. Do not allow material to contaminate ground water system. Prevent product from entering drains.

### 6.3 Methods and material for containment and cleaning up

Pick up and transfer to properly labelled containers. Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 13 for further information.

## 7. Handling and Storage

### 7.1 Precautions for safe handling

**INSTRUCTIONS FOR SAFE HANDLING:** Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Vapours may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Electrical equipment should be protected to the appropriate standard. Preparation may charge electrostatically: always use earthing leads when transferring from one container to another. Use only in area provided with appropriate exhaust ventilation. To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded. Wear personal protective equipment. Do not breathe vapours or spray mist. Keep away from sources of ignition - No smoking. Avoid contact with skin and clothing.

**PROTECTION AND HYGIENE MEASURES:** Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

**CONDITIONS TO AVOID:** Direct sources of heat.

**STORAGE CONDITIONS:** Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

### 7.3 Specific end use(s)

No specific advice for end use available.

## 8. Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Ingredients with Occupational Exposure Limits (US)

Name	CAS-No.	ACGIH TWA	ACGIH STEL	ACGIH Ceiling
Trade Secret	Not Available			
hexadecyldimethylamine	112-69-6			
N,N-dimethylcyclohexylamine	98-94-2			

2,2'-dimorpholinyl-diethylether 6425-39-4

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
Trade Secret	Not Available		
hexadecyldimethylamine	112-69-6		
N,N-dimethylcyclohexylamine	98-94-2		
2,2'-dimorpholinyl-diethylether	6425-39-4		

**FURTHER INFORMATION:** Refer to the regulatory exposure limits for the workforce enforced in each country.

## 8.2 Exposure controls

### Personal Protection

**RESPIRATORY PROTECTION:** Respirator with a vapor filter. Respirator with filter for organic vapor.

**EYE PROTECTION:** Tightly fitting safety goggles.

**HAND PROTECTION:** Impervious gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Long sleeved clothing. Remove and wash contaminated clothing before re-use. Rubber or plastic apron.

**OTHER PROTECTIVE EQUIPMENT:** No Information

**ENGINEERING CONTROLS:** Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

## 9. Physical and Chemical Properties

### 9.1 Information on basic physical and chemical properties

<b>Appearance:</b>	Clear liquid
<b>Physical State</b>	Liquid
<b>Odor</b>	Amine
<b>Odor threshold</b>	Not determined
<b>pH</b>	Not determined
<b>Melting point / freezing point (°C)</b>	Not determined
<b>Boiling point/range (°C)</b>	83 - N.D.
<b>Flash Point, (°F / °C)</b>	Not determined
<b>Evaporation rate</b>	Not determined
<b>Flammability (solid, gas)</b>	Not determined
<b>Upper/lower flammability or explosive limits - %(V)</b>	Not determined
<b>Vapour Pressure</b>	Not determined
<b>Vapour density</b>	Not determined
<b>Relative density</b>	Not determined
<b>Solubility in / Miscibility with water</b>	Not determined
<b>Partition coefficient: n-octanol/water</b>	Not determined
<b>Auto-ignition temperature (°C)</b>	Not determined
<b>Decomposition temperature (°C)</b>	Not determined
<b>Viscosity</b>	

	Not determined
<b>Explosive properties</b>	Not determined
<b>Oxidising properties</b>	Not determined
<b>9.2 Other information</b>	
VOC Content g/l:	Not determined
Specific Gravity (g/cm <sup>3</sup> )	0.910

## 10. Stability and Reactivity

### 10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

### 10.2 Chemical stability

Stable under recommended storage conditions. Risk of ignition.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

### 10.4 Conditions to avoid

Direct sources of heat.

### 10.5 Incompatible materials

Strong oxidizing agents.

### 10.6 Hazardous decomposition products

Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), dense black smoke.

## 11. Toxicological Information

### 11.1 Information on toxicological effects

**Acute Toxicity:**

Oral LD50: No information available.

Inhalation LC50: No information available.

**Irritation:** No information available.

**Corrosivity:** No information available.

**Sensitization:** No information available.

**Repeated dose toxicity:** No information available.

**Carcinogenicity:** No information available.

**Mutagenicity:** No information available.

**Toxicity for reproduction:** No information available.

**STOT-single exposure:** No information available.

**STOT-repeated exposure:** No information available.

**Aspiration hazard:** No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
Not Available	Trade Secret	2001	2001		25001	5.1
112-69-6	hexadecyldimethylamine			21	0.000	0.000
98-94-2	N,N-dimethylcyclohexylamine	425 mg/kg, rat, oral	380 mg/kg, rat	4.45 mg/l, 4 hr, rat	0.000	0.000
6425-39-4	2,2'-dimorpholinyl-diethylether	2025 mg/kg	3038 mg/kg		0.000	0.000

**Additional Information:**

No Information

## 12. Ecological Information

### 12.1 Toxicity:

EC50 48hr (Daphnia): No information

IC50 72hr (Algae): No information

LC50 96hr (fish): No information

**12.2 Persistence and degradability:** No information

<b>12.3 Bioaccumulative potential:</b>	No information
<b>12.4 Mobility in soil:</b>	No information
<b>12.5 Results of PBT and vPvB assessment:</b>	The product does not meet the criteria for PBT/vPvB in accordance with Annex XIII.
<b>12.6 Other adverse effects:</b>	No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
Not Available	Trade Secret	No information	No information	No information
112-69-6	hexadecyldimethylamine	No information	No information	No information
98-94-2	N,N-dimethylcyclohexylamine	No information	No information	31.58 mg/l
6425-39-4	2,2'-dimorpholinyl-diethylether	>100 mg	>100 mg	2150 mg/l

### 13. Disposal Considerations

**13.1 WASTE TREATMENT METHODS:** It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations. Do not burn, or use a cutting torch on, the empty drum. If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport Information

<b>14.1 UN number</b>	UN2924
<b>14.2 UN proper shipping name</b>	Flammable liquid, corrosive, n.o.s.
<b>Technical name</b>	2-Propanol, Hexadecyl-N,N-dimethylamine, N,N-Dimethylcyclohexylamine
<b>14.3 Transport hazard class(es)</b>	3
<b>Subsidiary shipping hazard</b>	8
<b>14.4 Packing group</b>	II
<b>14.5 Environmental hazards</b>	Not applicable
<b>14.6 Special precautions for user</b>	Not applicable
<b>EmS-No.:</b>	Not applicable
<b>14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code</b>	Not applicable

### 15. Regulatory Information

**15.1 Safety, health and environmental regulations/legislation for the substance or mixture:**

#### U.S. Federal Regulations: As follows -

##### CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Flammable (gases, aerosols, liquids, or solids), Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation



**Sara Section 313:**

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

No SARA 313 substances exist in this product above de minimis concentrations.

**Toxic Substances Control Act:**

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

**U.S. Clean Air Act:**

EPA Coating Category:	Not applicable
EPA VOC Content Limit (g/l):	Not determined
Product VOC Content (g/l)	Not applicable
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

\* As per the federal EPA definition for coating categories in 40 CFR 59.401.

\*\* Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

**U.S. State Regulations: As follows -****New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
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No NJ Right-To-Know components exist in this product.

**Pennsylvania Right-To-Know**

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

**California Proposition 65:**

No Proposition 65 Chemicals exist in this product.

**International Regulations: As follows -****\* Canadian DSL:**

All chemical ingredients included on inventory or exempt.

**15.2 Chemical Safety Assessment:**

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## 16. Other Information

### Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H361	Suspected of damaging fertility or the unborn child.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

### Reasons for revision

No Information

### List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark;  
 European Union Commission Regulation No. 1907/2006 on REACH as amended within Commission Regulation (EU) 2015/830;  
 European Union (EC) Regulation No. 1272/2008 on the classification, labelling and packaging of substances and mixtures (CLP Regulation) and subsequent technical progress adaptations (ATP);  
 EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes".

### Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m <sup>3</sup>	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community

ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

