

Safety Data Sheet

Prepared in Accordance with HCS 29
C.F.R. 1910.1200



1. Identification of the Substance/Mixture and the Company/Undertaking

- | | | | |
|--|--|-------------------------|------------|
| 1.1 Product Identifier | RM-2000A | Revision Date: | 09/30/2024 |
| Product Name: | Prime Gel 2000 High Mod
Component A | Supersedes Date: | 10/12/2022 |
| 1.2 Relevant identified uses of the substance or mixture and uses advised against | See Technical Datasheet. Base of 2 component adhesive. For use by appropriately trained applicators. Advised against: Home DIY applications. Construction chemical. Advised against: others than recommended | | |
| 1.3 Details of the supplier of the safety data sheet | | | |
| Supplier: | Prime Resins Inc.
2291 Plunkett Road
Conyers, GA 30012
USA
Phone: 800-321-7212
Fax: 770-338-0936
www.primeresins.com | | |
| Datasheet Produced by: | EHS@primeresins.com | | |
| 1.4 Emergency telephone number: | CHEMTREC +001 703 5273887 (Outside US)
CHEMTREC 1-800-424-9300 (Inside US) | | |

2. Hazard Identification

2.1 Classification of the substance or mixture

Hazardous to the aquatic environment, Chronic, category 2
Carcinogenicity, category 2
Eye Irritation, category 2A
Skin Irritation, category 2
Skin Sensitizer, category 1
STOT, single exposure, category 3, RTI

2.2 Label elements

Symbol(s) of Product



Signal Word

Warning

Named Chemicals on Label

titanium dioxide, Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Hazardous to the aquatic environment, Chronic, category 2	H411	Toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

2.3 Other hazards

Ingestion may cause irritation to mucous membranes.

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	500-033-5	25068-38-6	75-100	H315-317-319-335-4 11	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1, STOT SE 3 RTI

titanium dioxide

236-675-5

13463-67-7

2.5 - <10

H351

Carc. 2

CAS-No.

25068-38-6

13463-67-7

M-Factors**Additional Information:**

The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures**4.1 Description of First Aid Measures**

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

AFTER INHALATION: Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: Use a mild soap if available. Do not use solvent or thinners to clean skin. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. If eye irritation persists, consult a specialist.

AFTER INGESTION: Consult a physician. Gently wipe or rinse the inside of the mouth with water. Give small amounts of water to drink. Never give anything by mouth to an unconscious person. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

May cause sensitization by skin contact. Irritating to eyes and skin.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures**5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire. Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3 Advice for firefighters

Keep containers and surroundings cool with water spray. In the event of fire, wear self-contained breathing apparatus. Do not use a solid water stream as it may scatter and spread fire. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

6. Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin, eyes and clothing. For personal protection see section 8.2. Ensure adequate ventilation. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Discharge into the environment must be avoided. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained. May cause long-term

adverse effects in the aquatic environment.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: Wear personal protective equipment. Avoid contact with skin and eyes. Apply technical measures to comply with the occupational exposure limits (see section 8).

PROTECTION AND HYGIENE MEASURES: Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Handle in accordance with good industrial hygiene and safety practice. Keep working clothes separately. Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.
STORAGE CONDITIONS: Keep out of the reach of children. Keep at temperatures between 10 and 25 °C. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Keep away from food, drink and animal feeding stuffs.

7.3 Specific end use(s)

Component of multicomponent coatings. The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6			
titanium dioxide	13463-67-7	10 MGM3	10 MGM3	

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	25068-38-6		
titanium dioxide	13463-67-7	15 MGM3	

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, filter ABEK-P2.

EYE PROTECTION: Eye wash bottle with pure water. Safety glasses with side-shields conforming to EN 166.

HAND PROTECTION: Use chemical resistant gloves (EN 374): Butyl rubber; thickness >= 0,5 mm; breakthrough time >=60

min. Use chemical resistant gloves (EN 374): Nitrile rubber; thickness $\geq 0,5$ mm; breakthrough time ≥ 480 min. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature).

Body Protection: Long sleeved clothing.

Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location.

ENGINEERING CONTROLS: Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	White paste
Physical State	Paste
Odor	Slightly aromatic
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	N.D. - N.D.
Flash Point, (°F / °C)	Not determined
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits - %(V)	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	1.23
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	Not determined
Explosive properties	Not determined
Oxidising properties	Not determined
9.2 Other information	
VOC Content g/l:	Not determined
Specific Gravity (g/cm³)	1.229

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under recommended storage and use conditions.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Amines cause exothermic reactions.

10.4 Conditions to avoid

Avoid temperatures above 40 °C, direct sunlight and contact with sources of heat. Do not freeze.

10.5 Incompatible materials

Oxidizing agents. Acids and bases.

10.6 Hazardous decomposition products

In case of fire hazardous decomposition products may be produced such as: Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke). No decomposition if stored and applied as directed.

11. Toxicological Information

11.1 Information on toxicological effects**Acute Toxicity:**

Oral LD50: No information available.

Inhalation LC50: No information available.

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	>2000 mg/kg, rat, oral	>2000 mg/kg, rat		0.000	0.000
13463-67-7	titanium dioxide	10000 mg/kg, oral (rat)			0.000	6,82 mg/l (rat) 4h

Additional Information:

In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Ingestion may cause irritation to mucous membranes. Irritating to eyes and skin. May cause allergic skin reaction. Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimis exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems. This product may contain Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/vPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
25068-38-6	Reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight <= 700)	1.8 mg/l	No information	1.5-7.7 mg/L
13463-67-7	titanium dioxide	>100 mg/l (EC50, 48h, Daphnia magna OECD202)ation	No information	>1000 mg/l

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: Dispose of waste material at an approved hazardous waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Contaminated packaging to be disposed of as product. Fully drained containers which are drop- and scrape-free can be treated as industrial waste, and can possibly be recycled. Empty containers should be taken to an approved waste handling site for recycling or disposal. The product should not be allowed to enter drains, water courses or the soil.

14. Transport Information

14.1	UN number	UN3082
14.2	UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s.
	Technical name	Epoxy resin
14.3	Transport hazard class(es)	9
	Subsidiary shipping hazard	Not applicable
14.4	Packing group	III
14.5	Environmental hazards	Yes (Epoxy resin)
14.6	Special precautions for user	Not applicable
	EmS-No.:	Not applicable
14.7	Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

15. Regulatory Information

- 15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -

CERCLA - Sara Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

No SARA 313 substances exist in this product above de minimis concentrations.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category:	Not applicable
EPA VOC Content Limit (g/l):	Not determined
Product VOC Content (g/l)	Not applicable
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
hydrophobic silicon dioxide	67762-90-7

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
hydrophobic silicon dioxide	67762-90-7

California Proposition 65:

WARNING: Cancer - www.P65Warnings.ca.gov

WARNING: Reproductive Toxicant -- www.P65Warnings.ca.gov

International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.

H411 Toxic to aquatic life with long lasting effects.

Reasons for revision

Substance and/or Product Properties Changed in Section(s):

- 02 - Hazard Identification
- 03 - Composition/Information On Ingredients
- 09 - Physical and Chemical Properties
- 11 - Toxicological Information
- 14 - Transportation Information
- 15 - Regulatory Information

Revision Statement(s) Changed

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List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail

UN United Nations
IMDG International Maritime Dangerous Goods Code
IATA International Air Transport Association
MARPOL International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC International Bulk Container
RTI Respiratory Tract Irritation
NE Narcotic Effects
IMO International Maritime Organization
Note P: The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10: The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter $\leq 10 \mu\text{m}$.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.

Safety Data Sheet

Prepared in Accordance with HCS 29
C.F.R. 1910.1200



1. Identification of the Substance/Mixture and the Company/Undertaking

- | | | | |
|--|---|-------------------------|------------|
| 1.1 Product Identifier | RM-2000B | Revision Date: | 09/30/2024 |
| Product Name: | Prime Gel 2000 High Mod
Component B | Supersedes Date: | 10/12/2022 |
| 1.2 Relevant identified uses of the substance or mixture and uses advised against | See Technical Datasheet. Hardener of 2 component adhesive. For use by appropriately trained applicators. Advised against: Home DIY applications. Construction chemical. | | |
| 1.3 Details of the supplier of the safety data sheet | <p>Supplier: Prime Resins Inc.
2291 Plunkett Road
Conyers, GA 30012
USA
Phone: 800-321-7212
Fax: 770-338-0936
www.primeresins.com</p> <p>Datasheet Produced by: EHS@primeresins.com</p> | | |
| 1.4 Emergency telephone number: | CHEMTREC +001 703 5273887 (Outside US)
CHEMTREC 1-800-424-9300 (Inside US) | | |

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4
 Hazardous to the aquatic environment, Acute, category 1
 Hazardous to the aquatic environment, Chronic, category 1
 Reproductive_ToxicityF_category_1B
 Skin Corrosion, category 1
 Skin Sensitizer, category 1
 STOT, single exposure, category 3, RTI

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

4,4'-isopropylidenediphenol, Diethylenetriamine, Tetraethylenepentamine, Fatty acids, tall-oil, reaction products with tetraethylenepentamine

HAZARD STATEMENTS

Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Reproductive_ToxicityF_category_1B	H360F	May damage fertility.
Hazardous to the aquatic environment, Acute, category 1	H400	Very toxic to aquatic life.
Hazardous to the aquatic environment, Chronic, category 1	H410	Very toxic to aquatic life with long lasting effects.

PRECAUTION PHRASES

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.
P403+233	Store in a well-ventilated place. Keep container tightly closed.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	273-201-6	68953-36-6	50 - <75	H314-317-400-410	Aquatic Acute 1, Aquatic Chronic 1, Skin Corr. 1, Skin Sens. 1
Diethylenetriamine	203-865-4	111-40-0	10 - <25	H302-312-314-317-330-335	Acute Tox. 1 Inhalation, Acute Tox. 4 Dermal, Acute Tox. 4 Oral, Skin Corr. 1, Skin Sens. 1A, STOT SE 3 RTI
4,4'-isopropylidenediphenol	201-245-8	80-05-7	2.5 - <10	H317-318-335-360F-400-410	Aquatic Acute 1, Aquatic Chronic 1, Eye Dam. 1, Repr. 1B, Skin Sens. 1, STOT SE 3 RTI
Tetraethylenepentamine	203-986-2	112-57-2	2.5 - <10	H302-311-314-317-411	Acute Tox. 3 Dermal, Acute Tox. 4 Oral, Aquatic Chronic 2, Skin Corr. 1, Skin Sens. 1

CAS-No.

68953-36-6
111-40-0
80-05-7
112-57-2

M-Factors

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.

AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure.

AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.

AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

No Information

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist.

PROTECTION AND HYGIENE MEASURES: Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.

STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits
(US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6			
Diethylenetriamine	111-40-0	1 PPM		

4,4'-isopropylidenediphenol	80-05-7
Tetraethylenepentamine	112-57-2

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6		
Diethylenetriamine	111-40-0	4 MGM3, 1 PPM	
4,4'-isopropylidenediphenol	80-05-7		
Tetraethylenepentamine	112-57-2		

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: In case of insufficient ventilation and where workplace exposure limits may be exceeded, wear suitable respiratory equipment. Respirator with filter for organic vapor.

EYE PROTECTION: Safety glasses. If splashes are likely to occur, wear: tightly fitting safety goggles.

HAND PROTECTION: Impervious gloves.

Body Protection: Long sleeved clothing.

Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Black paste
Physical State	Paste
Odor	Amine odor
Odor threshold	Not determined
pH	Alkaline
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	N.D. - N.D.
Flash Point, (°F / °C)	>195
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits - %(V)	Not determined
Vapour Pressure	1.0 mmHg @ 180°F
Vapour density	Not determined
Relative density	Not determined
Solubility in / Miscibility with water	Slight
Partition coefficient: n-octanol/water	Not determined

Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	Not determined
Explosive properties	Not determined
Oxidising properties	Not determined
9.2 Other information	
VOC Content g/l:	Not determined
Specific Gravity (g/cm³)	1.200

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur.

10.4 Conditions to avoid

Direct sources of heat.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information available.

Inhalation LC50: No information available.

Irritation: No information available.

Corrosivity: Corrosive to skin.

Sensitization: May cause an allergic skin reaction.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine	4750 mg/kg oral, rat	8550		0.000	0.000
111-40-0	Diethylenetriamine	1080 mg/kg, oral, rat	1090 mg/kg	10 mg/l		0.07
80-05-7	4,4'-isopropylidenediphenol	3250 mg/kg, oral, rat	3000 mg/kg, oral, rabbit		0.000	0.000

Additional Information:

Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in occupationally exposed humans and sufficient evidence in animals. Crystalline silica is also listed by the NTP as a known human carcinogen. Constituents may also contain asbestiform or non-asbestiform tremolite or other silicates as impurities, and above de minimis exposure to these impurities in inhalable form may be carcinogenic or cause other serious lung problems.

12. Ecological Information

- 12.1 **Toxicity:**
- | | |
|----------------------|----------------|
| EC50 48hr (Daphnia): | No information |
| IC50 72hr (Algae): | No information |
| LC50 96hr (fish): | No information |
- 12.2 **Persistence and degradability:** No information
- 12.3 **Bioaccumulative potential:** No information
- 12.4 **Mobility in soil:** No information
- 12.5 **Results of PBT and vPvB assessment:** The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.
- 12.6 **Other adverse effects:** No information

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>EC50 48hr</u>	<u>IC50 72hr</u>	<u>LC50 96hr</u>
68953-36-6	Fatty acids, tall-oil, reaction products with tetraethylenepentamine	No information	No information	
111-40-0	Diethylenetriamine	780 mg/l	No information	430 mg/l
80-05-7	4,4'-isopropylidenediphenol	10.2 mg/l	No information	205 mg/l
112-57-2	Tetraethylenepentamine	No information	No information	

13. Disposal Considerations

- 13.1 **WASTE TREATMENT METHODS:** If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

- | | |
|---|--|
| 14.1 UN number | UN2735 |
| 14.2 UN proper shipping name | Amines, Liquid, Corrosive, n.o.s. |
| Technical name | Tetraethylenepentamine, diethylenetriamine |
| 14.3 Transport hazard class(es) | 8 |
| Subsidiary shipping hazard | Not applicable |
| 14.4 Packing group | II |
| 14.5 Environmental hazards | Yes |
| 14.6 Special precautions for user | Not applicable |
| EmS-No.: | Not applicable |
| 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code | Not applicable |

15. Regulatory Information

- 15.1 **Safety, health and environmental regulations/legislation for the substance or mixture:**

U.S. Federal Regulations: As follows -**CERCLA - Sara Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
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No SARA 313 substances exist in this product above de minimis concentrations.

Toxic Substances Control Act:

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

<u>Chemical Name</u>	<u>CAS-No.</u>
4-nonylphenol, branched	84852-15-3
Ortho Nonyl Phenol	91672-41-2

U.S. Clean Air Act:

EPA Coating Category:	Not applicable
EPA VOC Content Limit (g/l):	Not determined
Product VOC Content (g/l)	0
Thinning Recommendations:	None
Application Recommendations:	For professional use only.

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
hydrophobic silicon dioxide	67762-90-7

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

<u>Chemical Name</u>	<u>CAS-No.</u>
hydrophobic silicon dioxide	67762-90-7

California Proposition 65:

WARNING: Cancer - www.P65Warnings.ca.gov

WARNING: Reproductive Toxicant -- www.P65Warnings.ca.gov

International Regulations: As follows -

* Canadian DSL:

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H360F	May damage fertility.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Reasons for revision

Substance and/or Product Properties Changed in Section(s):

- 01 - Identification
- 02 - Hazard Identification
- 03 - Composition/Information On Ingredients
- 09 - Physical and Chemical Properties
- 11 - Toxicological Information
- 14 - Transportation Information
- 15 - Regulatory Information

Composition Information Changed

Substance CAS Number Changed

Substance Regulatory CAS Number Changed

Substance Chemical Name Changed

Substance Hazardous Flag Changed

Substance Hazard Threshold % Changed

Revision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m ³	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.