

Safety Data Sheet

Prepared In Accordance With HCS 29
C.F.R. 1910.1200

**1. Identification of the Substance/Mixture and the Company/Undertaking**

- 1.1 Product Identifier** 12709-SDS **Revision Date:** 10/06/2025
Product Name: Prime Flex 920 **Supersedes Date:** 09/27/2024
- 1.2 Relevant identified uses of the substance or mixture and uses advised against** See Technical Datasheet. For use by appropriately trained applicators. Advised against: Home DIY applications. Advised against: others than recommended
- 1.3 Details of the supplier of the safety data sheet**
- Supplier:** Prime Resins Inc.
2291 Plunkett Road
Conyers, GA 30012
USA
Phone: 800-321-7212
Fax: 770-338-0936
www.primeresins.com
- Datasheet Produced by:** EHS@primeresins.com
- 1.4 Emergency telephone number:** CHEMTREC +001 703 5273887 (Outside US)
CHEMTREC 1-800-424-9300 (Inside US)

2. Hazard Identification**2.1 Classification of the substance or mixture**

Acute Toxicity, Inhalation, category 4
Carcinogenicity, category 2
Eye Irritation, category 2A
Reproductive Toxicity, category 2
Respiratory Sensitizer, category 1
Skin Irritation, category 2
Skin Sensitizer, category 1
STOT, repeated exposure, category 2
STOT, single exposure, category 3, RTI

2.2 Label elements

Symbol(s) of Product



Signal Word

Danger

Named Chemicals on Label

4,4'-methylenediphenyl diisocyanate, trimethyl-1,3-pentanediol, dii, Diphenylmethane-diisocyanate, isomers and homologues, MDI Prepolymer

HAZARD STATEMENTS

Skin Irritation, category 2	H315	Causes skin irritation.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Eye Irritation, category 2A	H319	Causes serious eye irritation.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Respiratory Sensitizer, category 1	H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
STOT, single exposure, category 3, RTI	H335	May cause respiratory irritation.
Carcinogenicity, category 2	H351	Suspected of causing cancer.
Reproductive Toxicity, category 2	H361	Suspected of damaging fertility or the unborn child.
STOT, repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.

PRECAUTION PHRASES

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P284	Wear respiratory protection.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P308+313	IF exposed or concerned: Get medical advice/attention.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P337+313	If eye irritation persists: Get medical advice/attention.
P342+311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P362+364	Take off contaminated clothing and wash it before reuse.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents and container in accordance with all local, regional, national and international regulations.

2.3 Other hazards

Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures**Hazardous ingredients**

<u>Name According to EEC</u>	<u>EINEC No.</u>	<u>CAS-No.</u>	<u>%</u>	<u>Classifications</u>	
4,4'-methylenediphenyl diisocyanate	202-966-0	101-68-8	30 - <60	H315-317-319-332-3 34-335-351-373	Acute Tox. 4 Inhalation, Carc. 2, Eye Irrit. 2, Resp. Sens. 1, Skin Irrit. 2, Skin Sens. 1A, STOT RE 2, STOT SE 3 RTI
Diphenylmethane-diisocyanate, isomers and homologues	618-498-9	9016-87-9	30 - <60	H315-317-319-332-3 34-335-351-373	Acute Tox. 4 Inhalation, Carc. 2, Eye Irrit. 2, Resp. Sens. 1, Skin Irrit. 2, Skin Sens. 1A, STOT RE 2, STOT SE 3 RTI
trimethyl-1,3-pentandiol, dii	229-934-9	6846-50-0	10 - <30	H331-361-412	Acute Tox. 3 Inhalation, Aquatic Chronic 3, Repr. 2
MDI Prepolymer		Trade Secret	5.0 - <10	H315-317-319-332-3 34-335-351-373	Acute Tox. 4 Inhalation, Carc. 2, Eye Irrit. 2, Resp. Sens. 1, Skin Irrit. 2, Skin Sens. 1A, STOT RE 2, STOT SE 3 RTI
Additive		Trade Secret	1.0 - <5.0	H319	Eye Irrit. 2

CAS-No.

101-68-8
9016-87-9
6846-50-0
Trade Secret
Trade Secret

M-Factors**Additional Information:**

The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

AFTER INHALATION: Remove person to fresh air. If signs/symptoms continue, get medical attention.

AFTER SKIN CONTACT: Use a mild soap if available. Do not use solvent or thinners to clean skin. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

AFTER EYE CONTACT: Consult a physician. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.

AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Never give anything by mouth to an unconscious person. Obtain medical attention. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

May cause damage to organs through prolonged or repeated exposure. Harmful by inhalation. Irritating to respiratory system. Limited evidence of a carcinogenic effect. Irritating to eyes and skin. Irritating to eyes, respiratory system and skin. May cause sensitization by inhalation and skin contact.

4.3 Indication of any immediate medical attention and special treatment needed

No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures**5.1 Extinguishing Media:**

Carbon Dioxide, Dry Chemical, Foam, Water Fog

FOR SAFETY REASONS NOT TO BE USED: Do not use a solid water stream as it may scatter and spread fire. Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

Carbon monoxide, carbon dioxide, nitrogen oxide, cyanides, isocyanate vapours.

5.3 Advice for firefighters

Use water spray to cool unopened containers. Fire will produce dense black smoke containing hazardous combustion products (see section 10). In the event of fire, wear self-contained breathing apparatus. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. Accidental Release Measures**6.1 Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin, eyes and clothing. For personal protection see section 8.2. Ensure adequate ventilation. Use personal protective equipment. Keep people away from and upwind of spill/leak.

6.2 Environmental precautions

Discharge into the environment must be avoided. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13). Refer to protective measures listed in sections 7 and 8. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage**7.1 Precautions for safe handling**

INSTRUCTIONS FOR SAFE HANDLING: Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this preparation is being used. Provide sufficient air exchange and/or exhaust in work rooms. Wear personal protective equipment. Do not breathe vapours or spray mist. Avoid contact with skin and eyes. Apply technical measures to comply with the occupational exposure limits (see section 8).

PROTECTION AND HYGIENE MEASURES: Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Handle in accordance with good industrial hygiene and safety practice. Keep working clothes separately. Keep away from food, drink and animal feedingstuffs. Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Avoid temperatures above 30 °C, direct sunlight and contact with sources of heat. Do not freeze.

STORAGE CONDITIONS: Keep out of the reach of children. Keep at temperatures between 10 and 30 °C. Store in original container. Keep container closed when not in use. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. Keep away from food, drink and animal feeding stuffs.

7.3 Specific end use(s)

Component of multicomponent coatings. The mixing and application to be in accordance with the technical data sheets.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits (US)

<u>Name</u>	<u>CAS-No.</u>	<u>ACGIH TWA</u>	<u>ACGIH STEL</u>	<u>ACGIH Ceiling</u>
4,4'-methylenediphenyl diisocyanate	101-68-8	0.005 PPM		
Diphenylmethane-diisocyanate, isomers and homologues	9016-87-9			
trimethyl-1,3-pentanediol, dii	6846-50-0			
MDI Prepolymer	Trade Secret			
Additive	Trade Secret			

<u>Name</u>	<u>CAS-No.</u>	<u>OSHA PEL</u>	<u>OSHA STEL</u>
4,4'-methylenediphenyl diisocyanate	101-68-8	0.02 PPM-CEILIN	
Diphenylmethane-diisocyanate, isomers and homologues	9016-87-9		
trimethyl-1,3-pentanediol, dii	6846-50-0		
MDI Prepolymer	Trade Secret		
Additive	Trade Secret		

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment. Combination filter: A2-P2.

EYE PROTECTION: Safety glasses with side-shields conforming to EN 166.

HAND PROTECTION: Use chemical resistant gloves (EN 374): Butyl rubber; thickness $\geq 0,5$ mm; breakthrough time ≥ 60 min. Use chemical resistant gloves (EN 374): Nitrile rubber; thickness $\geq 0,5$ mm; breakthrough time ≥ 480 min. Isocyanates can harden gloves and increase the risk of their splitting. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature).

Body Protection: Long sleeved clothing.

Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: Ensure that eyewash stations and safety showers are close to the workstation location.

ENGINEERING CONTROLS: At temperatures below 30°C, provide a good standard of general ventilation. At temperatures over 30°C - and always if sprayed - exhaust ventilation is required. Avoid contact with skin, eyes and clothing. Ensure

adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Brown liquid
Physical State	Liquid
Odor	Mild
Odor threshold	Not determined
pH	Not determined
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	34 - N.D.
Flash Point, (°F / °C)	Not determined
Evaporation rate	Not determined
Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits - %(V)	Not determined
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	Not determined
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	100 cP
Explosive properties	Not determined
Oxidising properties	Not determined
9.2 Other information	
VOC Content g/l:	Not determined
Specific Gravity (g/cm ³)	1.150

10. Stability and Reactivity

10.1 Reactivity

No reactivity hazards known under recommended storage and use conditions.

10.2 Chemical stability

Stable under recommended storage conditions. Container can be pressurized by carbon dioxide due to reaction with humid air and/or water.

10.3 Possibility of hazardous reactions

Polymerises at about 200°C with evolution of CO₂. Amines and alcohols cause exothermic reactions. Preparation reacts slowly with water resulting in evolution of CO₂.

10.4 Conditions to avoid

Avoid temperatures above 30 °C, direct sunlight and contact with sources of heat. Do not freeze.

10.5 Incompatible materials

Keep away from oxidising agents, strongly acid or alkaline materials, as well as of amines, alcohols and water.

10.6 Hazardous decomposition products

In case of fire hazardous decomposition products may be produced such as: Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), dense black smoke. Preparation reacts slowly with water resulting in evolution of CO₂. Evolution of CO₂ in closed containers causes overpressure and produces a risk of bursting.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information available.

Inhalation LC50: No information available.

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested.
Data on individual components are tabulated below:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>	<u>Gas LC50</u>	<u>Dust/Mist LC50</u>
101-68-8	4,4'-methylenediphenyl diisocyanate	15000 mg/kg oral	>9400 mg/kg	43 ppm vapor 4 hrs	0.000	0.000
9016-87-9	Diphenylmethane-diisocyanate, isomers and homologues	>10000 mg/kg	>9400 mg/kg	0..49 mg/l (4 h, Aerosol. rat)		
6846-50-0	trimethyl-1,3-pentanediol, dii	3200 mg/kg, oral, rat		5.3 mg/L / 6h. rat, inh.	0.000	0.000

Additional Information:

In the case of sensitisation to any of the ingredients, it is inadvisable to work with the product. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Persons allergic to isocyanates, and particularly those suffering from asthma or other respiratory conditions, should not work with isocyanates. Isocyanates may cause acute irritation and/or sensitisation of the respiratory system leading to tightness of the chest, wheeziness and an asthmatic condition.

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia):	No information
IC50 72hr (Algae):	No information
LC50 96hr (fish):	No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information

CAS-No.	Chemical Name	EC50 48hr	IC50 72hr	LC50 96hr
101-68-8	4,4'-methylenediphenyl diisocyanate	>1000 mg/l	No information	>1000 mg/l
9016-87-9	Diphenylmethane-diisocyanate, isomers and homologues	No information	1640 mg/l	>1000 mg/l
6846-50-0	trimethyl-1,3-pentanediol, dii	No information	No information	
Trade Secret	MDI Prepolymer	No information	No information	No information
Trade Secret	Additive	No information	No information	No information

13. Disposal Considerations

13.1 **WASTE TREATMENT METHODS:** Dispose of waste material at an approved hazardous waste treatment/disposal facility in accordance with applicable local state, and federal regulations. Do not dispose of waste with normal garbage, or to sewer systems. Contaminated packaging to be disposed of as product. Empty containers should be taken to an approved waste handling site for recycling or disposal. The product should not be allowed to enter drains, water courses or the soil.

14. Transport Information

14.1 UN number	Not applicable
14.2 UN proper shipping name	Not regulated for transport according to U.S. DOT, ADR/RID, IMDG, and IATA regulations.
Technical name	Not applicable
14.3 Transport hazard class(es)	Not applicable
Subsidiary shipping hazard	Not applicable
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	Not applicable
EmS-No.:	Not applicable
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code	Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

U.S. Federal Regulations: As follows -**CERCLA - Sara Hazard Category**

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Carcinogenicity, Acute Toxicity (any route of exposure), Reproductive toxicity, Skin Corrosion or Irritation, Respiratory or Skin Sensitization, Serious eye damage or eye irritation, Specific target organ toxicity (single or repeated exposure)

Sara Section 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the U.S. Superfund Amendment and Reauthorization Act (SARA) of 1986 and 40 CFR part 372:

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>%</u>
4,4'-methylenediphenyl diisocyanate	101-68-8	33.46
Diphenylmethane-diisocyanate, isomers and homologues	9016-87-9	32.82

Toxic Substances Control Act:

All components of this product are either listed on the TSCA inventory or are exempt.

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA 12(b) components exist in this product.

U.S. Clean Air Act:

EPA Coating Category:	Not applicable
EPA VOC Content Limit (g/l):	Not determined
Product VOC Content (g/l)	Not applicable
Thinning Recommendations:	Not applicable
Application Recommendations:	Not applicable

* As per the federal EPA definition for coating categories in 40 CFR 59.401.

** Grams of VOC per liter of coating product as applied (mixture of Part A and Part B) per ASTM D2369 Method E.

U.S. State Regulations: As follows -**New Jersey Right-to-Know:**

The following materials are non-hazardous, but are among the top five components in this product.

<u>Chemical Name</u>	<u>CAS-No.</u>
No NJ Right-To-Know components exist in this product.	

Pennsylvania Right-To-Know

The following non-hazardous ingredients are present in the product at greater than 3%.

No PA Right-To-Know components exist in this product.

California Proposition 65:

WARNING: Can expose you to (1,4-Dioxane), a carcinogen, and (Oxirane) a reproductive toxicant. See www.P65Warnings.ca.gov

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International Regulations: As follows -*** Canadian DSL:**

All chemical ingredients included on inventory or exempt.

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information**Text for GHS Hazard Statements shown in Section 3 describing each ingredient:**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

Composition Information Changed
Substance CAS Number Changed
Substance Chemical Name Changed
Substance and/or Product Properties Changed in Section(s):
01 - Identification
05 - Fire-fighting Measures
09 - Physical and Chemical Properties
14 - Transportation Information
15 - Regulatory Information
Revision Statement(s) Changed

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List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP	Classification, Labeling & Packaging Regulation
EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m ³	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.